

304 R. 375

Work Order ID 96746

February-01-13 8:33:29 AM

96746

Page 1

Item ID: D3907-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 2/01/13

Start Qty: 40.00

40

Cust Item ID:

Required Date: 2/08/13

Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan: MLSDate: 13-02-01 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3907

A

100

0.00

100

Hardinge

Memo

0.00

13-02-07400

Hardinge CNC Lathe Small

Machine as per Folio FA823
& Dwg D3907Dwg Rev: A
folio Rev: N/A
Deburr

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

13-02-07400

Quality Control

Work Order ID 96746

February-01-13 8:33:29 AM

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Page 2

Item ID: D3907-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

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Item Name: Bushing

Start Date: 2/01/13

Start Qty: 40.00

40

Cust Item ID:

Required Date: 2/08/13

Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

13-2-7

40

φ

DAG
13
8-89

130

Identify as per dwg & Stock Location: WA 7

0.00

130

Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

Cpl 13.2.19

40x

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13/2/2013

13-02-20

Picklist Print

February-01-13 8:33:33 AM

Page 1

Work Order ID: 96746

Parent Item: D3907-1

Parent Item Name: Bushing

96746

D3907-1

Start Date: 2/01/13

Required Date: 2/08/13

Start Qty: 40.00

Required Qty: 40.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			100	f	85.3580	0.03	1.2			
M304R0 375										**	1.333	13-02-07	
304 ROUND BAR 0.375													

Location

Loc Qty

Loc Code

MAT029

85.358

119346

2.328

120204

5.442

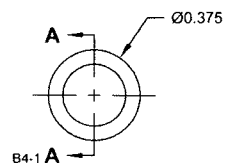
121380

3.846

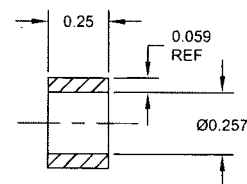
123294

73.742

1.333



D3907-1 BUSHING



SECTION A-A C5-1

NOTES:

1) MATERIAL: AISI 304/316 STAINLESS STEEL ROD
REF DART SPEC M304R

OR: AISI 304/316 STAINLESS STEEL BAR
REF DART SPEC M304B

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

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AMENDMENT
OFFICE
ORDER
96746_MLJ
13-02-01

RELEASED

A	NEW ISSUE	AJS	09.03.11
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3907	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BUSHING (BASKET REPAIR)	NTS
DATE	09.03.11	COPYRIGHT © 2009 BY DART AEROSPACE LTD	